



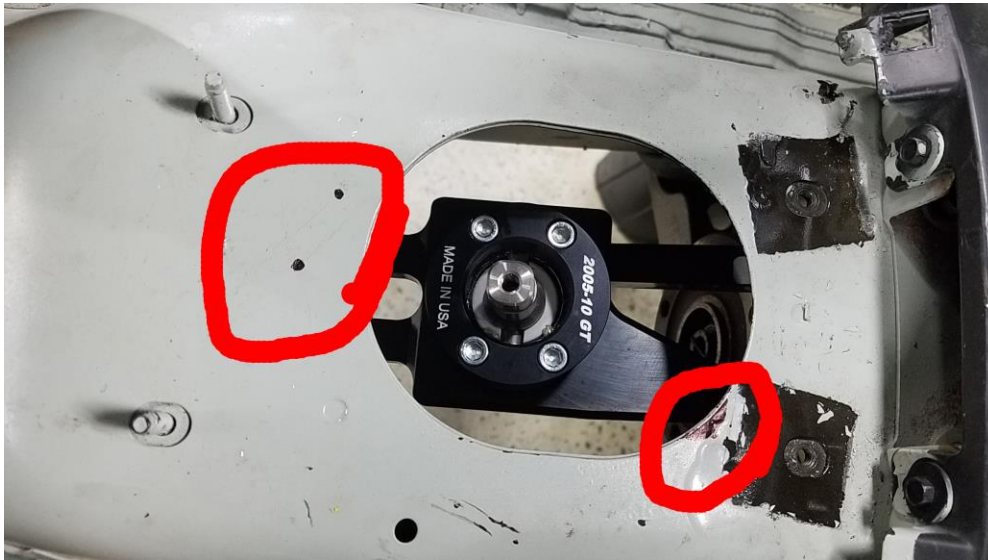
Justin's Performance Center
301 Serendipity Drive
Millersville, MD 21108
www.JPCracing.com
customerservice@jpcracing.com
410 729 0005

S197 Shifter Plate Installation Instructions

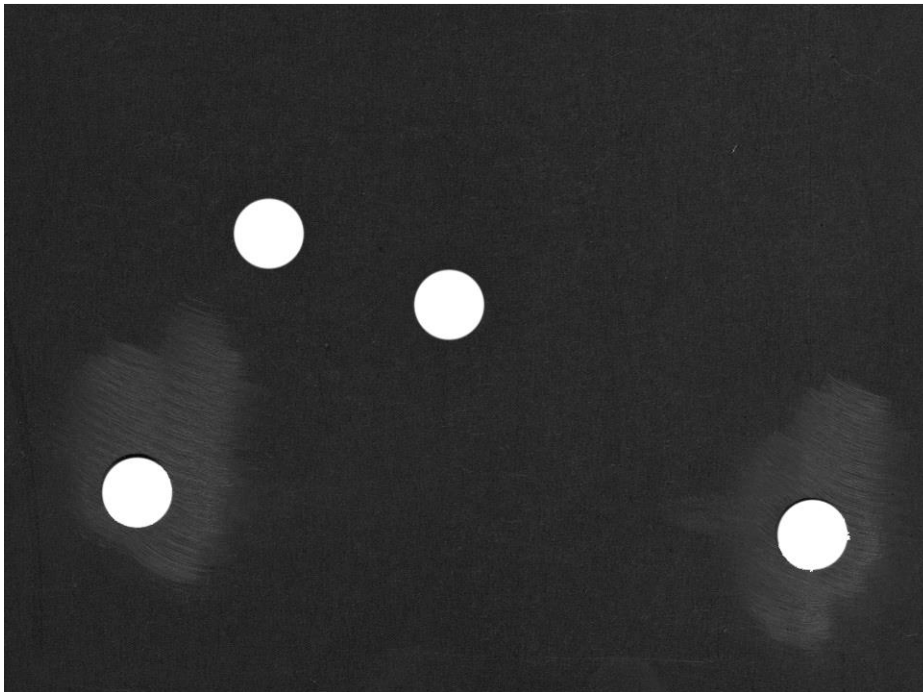
WARNING:

- ***Failure to disconnect negative battery lead could result in damage to your cars electrical system***
- ***When raising a car to access the undercarriage always use a jack stand***

1. Remove the factory console from the car
2. Remove the factory shifter from the vehicle. The removal of this product may vary between manual and automatic vehicles.
3. The shifter hole will need to be slightly modified to allow the bolts for the new shifter to be installed. The picture on page 2 shows the two holes that will need to be drilled and the edge that will need to be trimmed. It is recommended to start with drilling the lower two holes and then trim the top edge accordingly. The picture page 2 has both areas circled.



4. Below is a template to use for drilling the lower two holes. It's recommended to use a 1/2" drill bit when making these holes to allow room for the threadserts.



5. The front of the shifter hole will need to be modified second. This can be done with a grinder as it will just need to be lightly clearance until the bolt holes line up.
6. The rear of the plate will use the supplied flanged M6 nuts. The front of the plate will be mounted with two of the supplied M6 bolts, it's recommend to use washers on these bolts for a more secure fit.
7. The shifter will then be mounted to the shifter plate using the other four supplied M6 bolts. The front bolts will require the front shaft on the Hurst shifter to be removed. Removing it is simple and only requires you to remove the retaining clip.



8. Once the shifter is installed some trimming to the center stack on the dash board may be required to allow for clearance of the shifter cable.
9. Re install the factory console.